

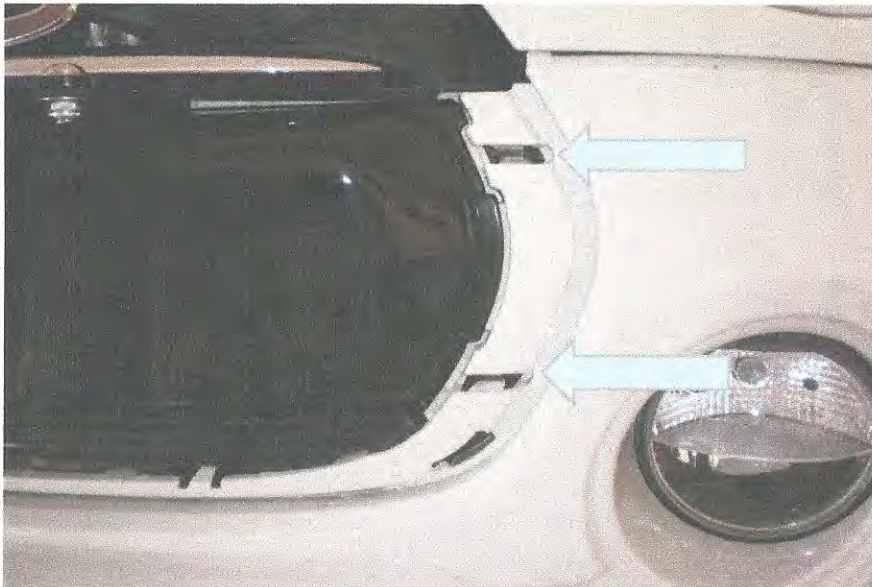
## Installation tools needed for VPN 425

1. **5/32 Allen Wrench**
2. **3/8 inch Socket**
3. **T30 Torx Socket**
4. **Cordless drill with socket adapter (optional)**

# VPN 425 Dual Light Bracket Kit



1. **Remove the five T30** torx bolts from the upper grille (shown in Picture #1). Pull the grill forward to access the lower 8 clips. Work your way across the lower part of the upper grill (left to right). The clips are visible from the front, just below the center chrome strip. You can now pull the grill forward with the attached chrome surround. Release the two clips per side (shown in Picture #2) by pulling towards you on the chrome surround. This should give you enough room for the install. If you would prefer to remove the complete front bumper for more access, contact us for a bumper removal PDF.



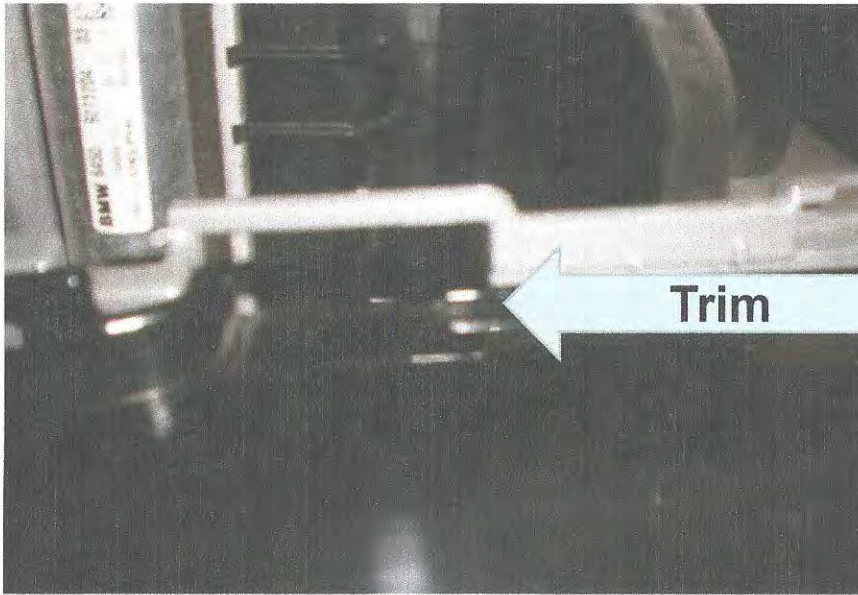
2. **Remove the three T30** torx bolts holding the core support V-brace (shown in Picture #3). Install the left and right brackets into place-note: no bolts just yet. Tilt the back of each bracket down and slide the light tab through the bumper slot, resting the bracket on the aluminum bumper support.
3. **Install the 25.25 inch** long cross bar with the VIP logo towards the radiator. The large flange will face down. Use the 4 supplied (1/4 20) SS bolts to mount this bracket. You will need a 5/32 Allen wrench.

## VPN 425 Dual Light Bracket Kit (page 2)



4. **Install the radiator V-brace's** two left and right bolts first (do not tighten them yet). Push down hard on the center of the V-brace to install the center bolt (you may need a helper).
5. **Adjust the left and right** brackets to be parallel to the center VCP cross bar (tighten all four 5/32 Allen head bolts).
6. **Install the two supplied** self tapping bolts/screws in each left and right bracket (shown in Picture #2 on this page) Use a 3/8 inch socket (one bolt per bracket). A cordless drill with a socket adapter works great. If you are replacing the OEM brackets, then use the factory 6MM bolts.
7. **Tighten the three T30 OEM** bolts on the core supports V-brace.
8. **For VPN 425-4 Quad bracket install.** Refer to "VPN 425-4 Quad Light Bracket Instructions" right now.
9. **Check and tighten all bolts before you reinstall the grill.**
10. **If you need additional pictures** or this install PDF, please Contact us at [www.info@vipcustomparts.com](mailto:www.info@vipcustomparts.com).

## VPN 425/425-4 2015 Additional Information



1. On some models you will need to trim the left and right small edge lip on the black center bumper cover. (shown in picture # 1)
2. On some models the center core support brace needs to be removed with a 10 MM socket. (not a T30 Torx socket)
3. On some models you will need to trim the left and right side small tab from the bottom of the grill. (shown in picture # 2)

