



Installation Instructions
M7 R60 Countryman | R61 Paceman Utility Hitch V2
2011-2014 Standard Bumper Only
P/N 60-160100 & 60-160200



M7 Speed engineers and manufactures the highest quality and best fitting MINI Cooper accessories and performance parts available anywhere on Planet Earth! Please inspect your parts when you receive them to verify everything is included and no damage has happened during shipment. Read these instructions completely BEFORE attempting to install this product. If you are not confident you can do the work described or do not have the tools or skills necessary please contact a local M7 dealer (listed on our website www.m7speed.com) or a local MINI repair shop or automotive accessory installation center to perform this work. We acknowledge not everything is perfect but we work very hard every day to improve our products and make installations easier. If you have any comments please contact M7 Customer Service directly at 704-663-0094. We encourage and welcome any and all criticism, comments or product reviews. Thank you.

Utility Hitch Kit includes: (p/n 90-1052)

1. [1] Hitch
2. [2] connection adapters
3. [2] 5/8-11 x 1 3/4" long bolts
4. [2] 1" black plastic hole covers
5. [1] 1/2" hex wrench

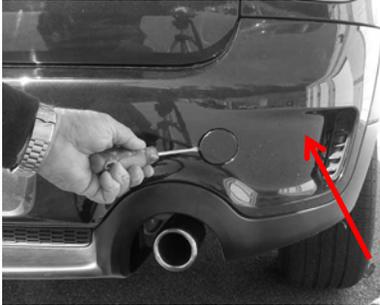


Utility Hitch Hardware Kit 90-1052
Actual items may vary in configuration



Installation

1. Locate the two small 2" diameter access covers on your rear bumper.
2. Using a small flat blade screw driver or pocket knife gently pop the two covers loose. Insert the screwdriver into the seam at the edge towards the middle of the car and pry outward until they release. Remove the covers by wiggling them to release the plastic retaining hook. Put these covers away for future use.



Steps 1 & 2



Bumper Access Cover Retaining Hook



3. Screw the two connection adapters into the threaded receiver in the metal bumper exposed behind the plastic covers. Place a small amount of grease on the threads if available.
4. Tighten the adapters using the supplied adjustable wrench. Torque to 75 lb-ft. (100 Nm)
5. Install the hitch onto the adapters. Slide one side approximately $\frac{1}{4}$ " onto on adapter. Align the other end of the hitch over the opposite adapter and then push the hitch evenly from both sides until it bottoms into position. NOTE: Because of welding distortion the hitch will need to be pushed onto the adapters with extra force. Strike each end with the palm of your hand or a dead-blow type hammer. Once aligned the hitch will slide into position. A solid metal to metal sound will verify the hitch is properly seated into position.





6. Inset one bolt into each connection point on the hitch. Place a small amount of grease on the threads if available.



7. Start the threads and final tighten the bolts using the supplied 1/2" hex wrench. (Item #5). Torque to 100ft-lbs (135 Nm).



8. Install a plastic hole cover into each bolt hole by pushing it into place until it completely bottoms.

Check Tightness before each use!
ENJOY!