



## STAINLESS STEEL EXHAUST – NM.308860

[R60] MINI COUNTRYMAN S AWD & FWD 2011-up

### PARTS INCLUDED:

- [1] NM SS Middle Pipe
- [1] Connector Pipe
- [2] NM SS Rear Muffler
- [1] Hardware & Gaskets

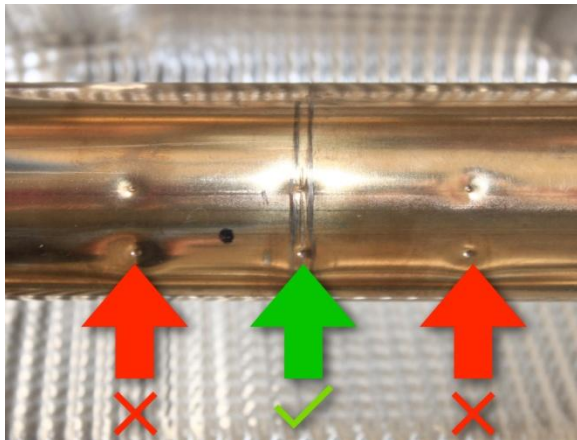
### TOOLS REQUIRED:

- [1] Ratchet Wrench
- [1] Jack
- [1] 10MM Socket
- [1] 17mm Socket
- [4] Jack Stands
- [2] 14MM Wrench or Socket
- [1] Metal Saw or Pipe Cutter

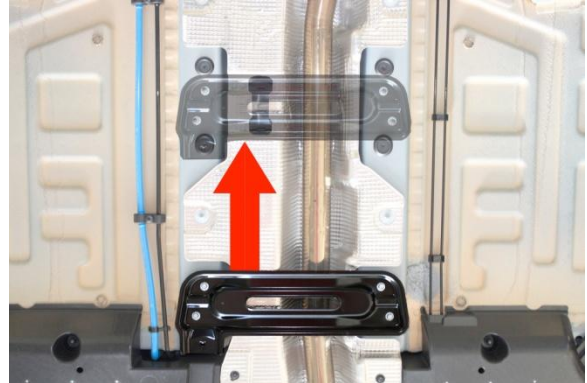
1. Park car on a flat and level surface capable of supporting the vehicle's weight on vehicle jack and jack stands. Using the manufacturer recommended lifting points, raise the vehicle and support with jack stands under lifting points. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



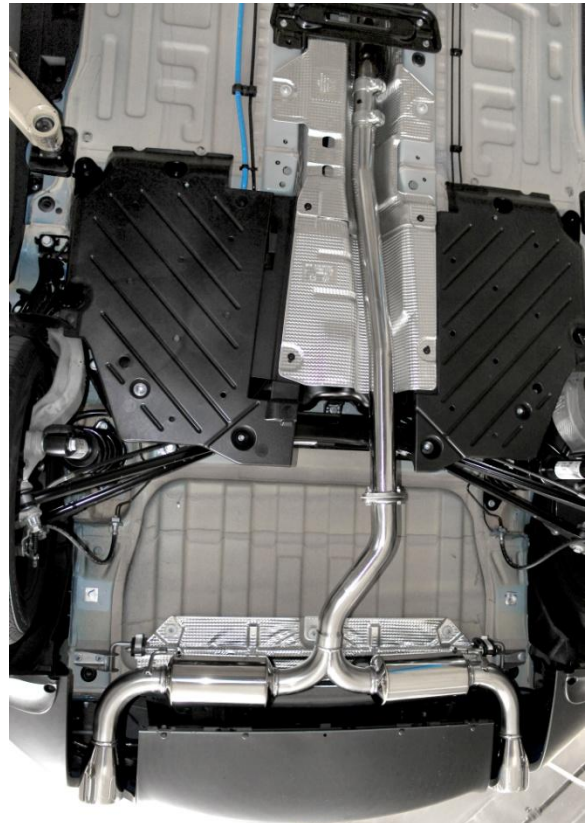
2. Remove exhaust tunnel cross-brace, (4) 10MM Hex Bolts.



3. Locate factory rear muffler replacement dimples in pipe, then cut at middle dimples.
4. Spray WD-40 or equivalent on rubber exhaust hangers to ease removal, pry off from hangers and remove exhaust.
5. Loosely install complete NM SS Exhaust, then tighten rear muffler sections first, check exhaust tip alignment and tighten forward connector clamp.



6. Re-install cross tunnel brace. **NOTE:** Front wheel drive only; if brace touches exhaust pipe then move brace to forward holes as pictured. The factory self tapping bolts will cut threads into the blank holes.



7. Double check complete installation. Clean exhaust with contact cleaner before starting so no oil marks burn into stainless steel.

©2012 NM Engineering, a division of Automotive Performance Systems, Inc.  
All rights reserved. Reproduction in whole or in part is prohibited.  
DOC. NM.308860 Rev. 05.15.12